

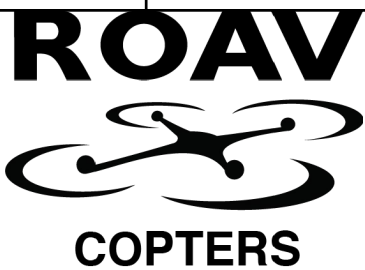
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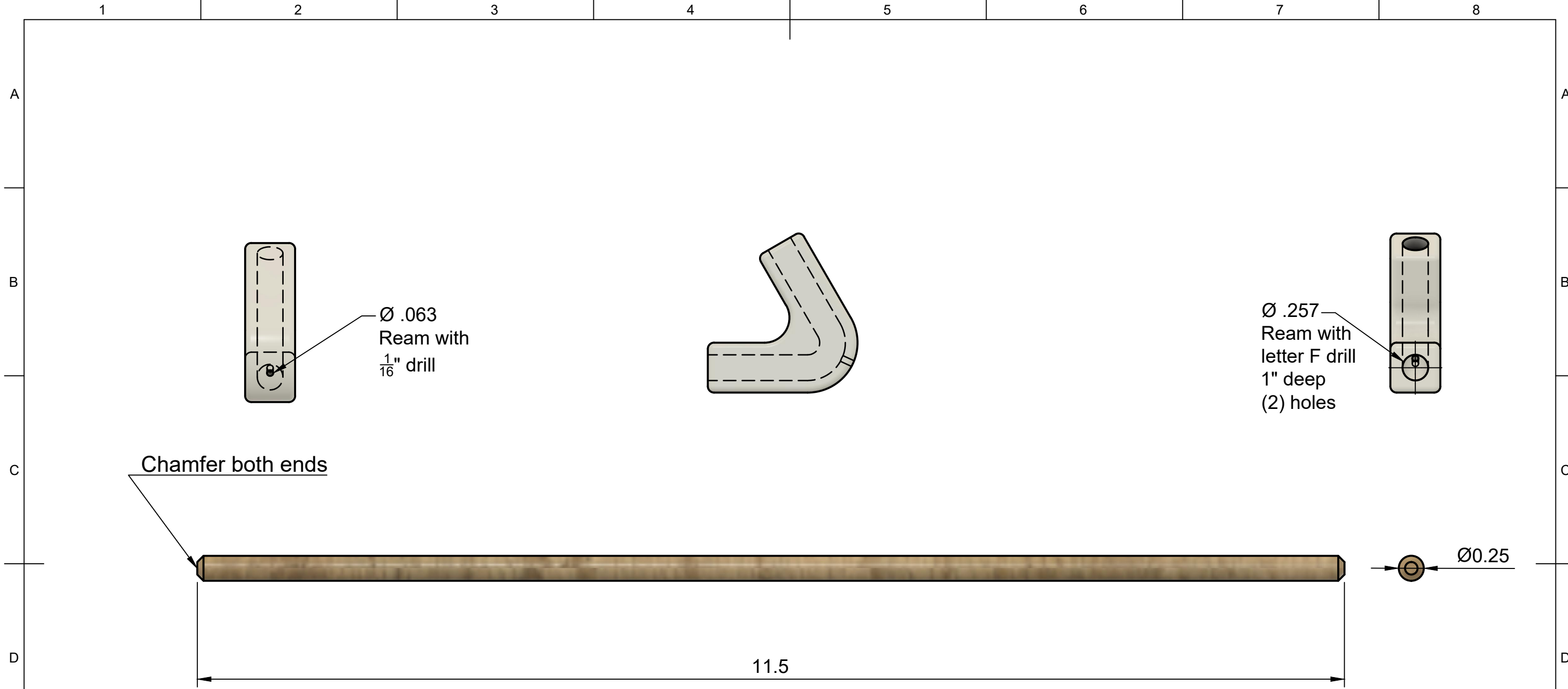
2

- Procedure:**
1. 3-D print 4 couplers
 2. Ream holes to size in couplers, $\text{\O} .257$ and $\text{\O} \frac{1}{16}$ "
 3. Cut $\frac{1}{4}$ " dowels to length and chamfer
 4. Epoxy dowels into couplers 1 inch deep

Item	Qty	Part Number	Description	Material
2	4	ROAV B2	60 degree .5 x .257 Coupler	ABS Plastic
1	4	ROAV B1	1/4" Dowel 11 1/2" length	Wood

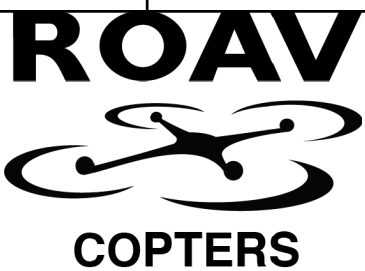
Parts List

Dept. ASTE	Technical reference	Created by Brandon Todd 2/28/2017	Approved by Gary Stewardson 3/1/2017
		Document type Fusion 360 Assembly	Document status
		Title Baton Assembly Drawing	DWG No.
		Rev.	Date of issue 3/1/2017
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2	1	ROAV B2	60 degree .5 x .257 Coupler	ABS Plastic
1	1	ROAV B1	1/4" Dowel 11 1/2" length	Wood
Item	Qty	Part Number	Description	Material

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		Document type Fusion 360 Assembly	Document status
		Title Dowel and Coupler Drawing	DWG No.
Rev.	Date of issue 3/1/2017	Sheet 2 of 2	